



Roland Berger views on H₂ market development

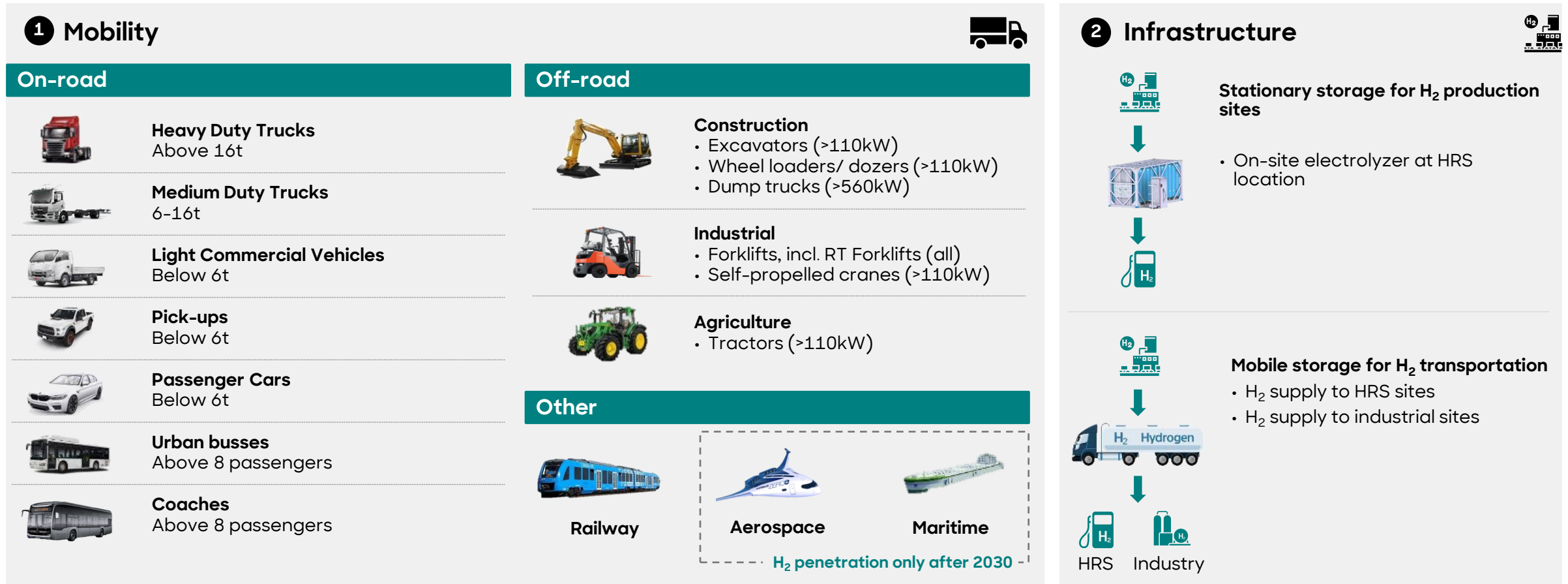
Opportunities for Hydrogen Storage Systems in Mobility & Infrastructure

Paris, December 2023

Roland
Berger

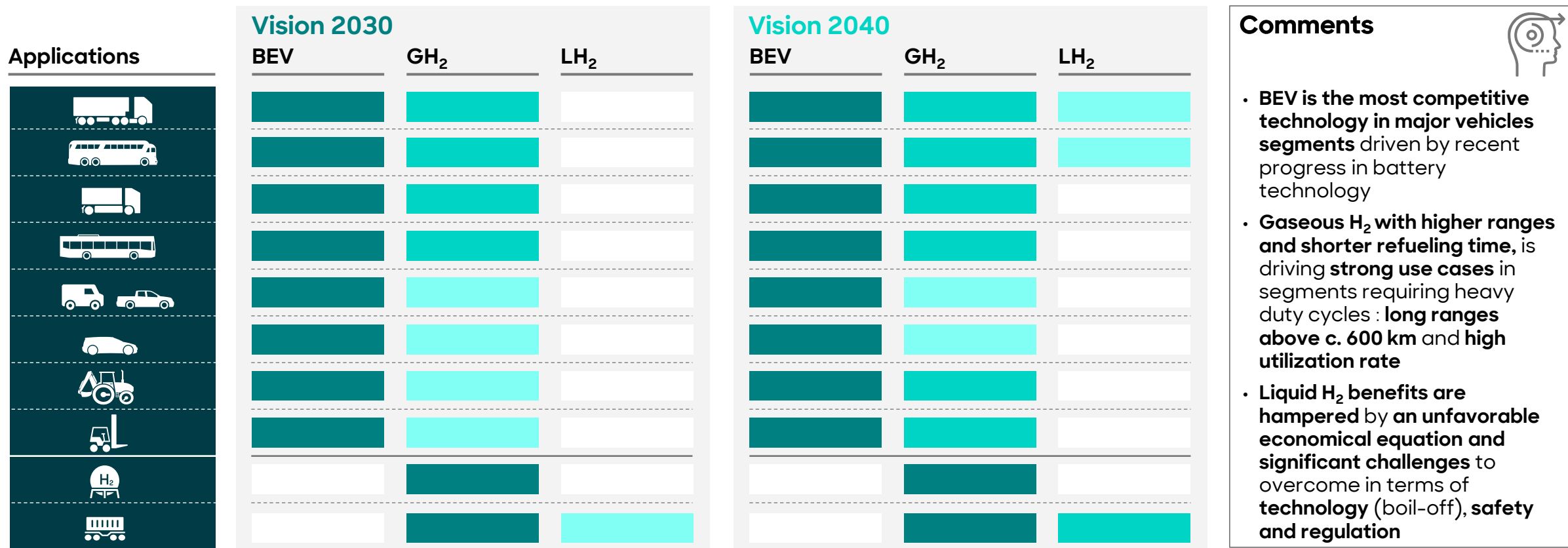
H₂ storage addresses several mobility applications including on-road & off-road applications, railway, aerospace, maritime and infrastructure storage applications

Addressable market segments & applications for H₂ storage



BEV & Gaseous H₂ are expected to be the main Zero-Emission technologies in the next decade; beyond 2030, Liquid H₂ is expected to address very limited applications

Overview of Zero-Emission technological outlook by segment



No application expected 1 2 3 4 Major expected technology

Mobility - On-road vehicles Mobility - Buses & Coaches Mobility - Forklift Mobility - Off-road vehicles (including Rail)

Infra. - Stationary storage for H₂ production sites Infra. - H₂ transportation storage

The scope of Roland Berger global H₂ storage market study focuses on carbon fiber type III / IV tanks that are expected to become the main technologies by 2030

General overview of H₂ tanks solutions & scope of RB market study

Type	Type I	Type II	Type III	Type IV	
Illustration					
Inner liner material	Metal: steel or aluminum	Metal: steel or aluminum	Metal: steel or aluminum	Plastic: polyethylene or polyamide	
Overwrap material	n/a	Composite: glass fiber or carbon fiber, hoop direction overwrap	Composite: glass fiber or carbon fiber, full direction overwrap	Composite: glass fiber or carbon fiber, full direction overwrap	
Pressure level [bar]	-350 bar	Up to 1,000 bar	350 to 700 bar	350 to 700 bar	
Tank price ²⁾ [EUR/kg; 2023]	100-150 EUR/kg	250-350 EUR/kg	350- 550 EUR/kg depending on pressure	400-500 EUR/kg depending on pressure	
Target applications					
Existing homologation area	Worldwide	Worldwide	Worldwide	Only from Q1 2024	
Pros & Cons	Weight	High weight	High weight	Medium weight	Low weight
	Space requirement	Large space requirement	Little space requirement	Little space requirement	Little space requirement
	Cycles resistance	Low resistance to intensive stress cycles	Medium resistance to intensive stress cycles	Medium resistance to intensive stress cycles	High resistance to intensive stress cycles
	Maintenance	Low level of maintenance	Low level of maintenance	Low level of maintenance	Low level of maintenance


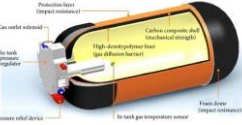

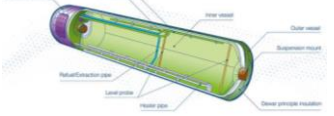
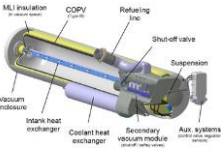
Expected main technology by 2030 (scope of RB market study) High Medium Low

Mobility - On-road vehicles Mobility - Off-road vehicles Infra. - Stationary storage for H₂ production sites Infra. - Mobile storage for H₂ transportation

1) Only for specific forklifts applications; 2) Optimal price level for maximum reservoir pressure capacity

To store H₂ in mobility, Gaseous H₂ solutions are the main systems already in operation while Liquid H₂ & Cryo-compressed H₂ are still under development

H₂ storage system technologies - Overview

	Gaseous - GH ₂			Liquid & affiliated - LH ₂	
	GH ₂ - Type III	GH ₂ - Type IV	GH ₂ - Type V	sLH ₂ ¹⁾	Cc-H ₂ ²⁾
Description					
	CF vessel - Aluminum liner	CF vessel - Polymer liner	CF vessel - No liner	Steel inner & outer vessel with isolated inner vessel	CF inner & steel outer vessel with isolated inner vessel
Use of CF:	✓	✓	✓	✗	✓
Comments	<p>Temporary solution (esp. in China) before switch towards type IV given better performances, easier manufacturing process and comparable costs of type IV</p>	<p>Main solution expected until 2035:</p> <ul style="list-style-type: none"> Mature product Lower energy cost (c. 25% less vs LH₂) RfQs: Main OEMs requiring Type IV vessels Infrastructure readiness: c. 900 HRS in operation as of 2023 in the world 	<p>Limited applications forecasted for H₂ given:</p> <ul style="list-style-type: none"> Permeability issues of CF due to no use of liner <p>No significant gains in weight and space constraints compared to type IV to justify higher costs</p>	<p>Benefits:</p> <ul style="list-style-type: none"> Longer range (> 1,000 km) Expected lower CAPEX (c. -35% vs GH₂) <p>Issues still to be fixed:</p> <ul style="list-style-type: none"> Maturity: Safety issues, refueling management Infrastructure readiness: No infrastructure available Relevant in particular use cases esp. long distance 	<p>Benefits:</p> <ul style="list-style-type: none"> Longer range (> 900 km) No boil-off issues <p>Issues still to be fixed:</p> <ul style="list-style-type: none"> Maturity: No prototypes available Infrastructure readiness: No infrastructure available Relevant in particular use cases esp. long distance


No commercial applications expected before 2030

1) Subcooled Liquid H₂; 2) Cryo-compressed H₂
 Source: Research, Expert interviews, Roland Berger

We defined following segmentation to analyze the Infra. & Mobility markets – Retrofit is included in the Mobility sub-segments

Hydrogen market segmentation – Segmentation synthesis

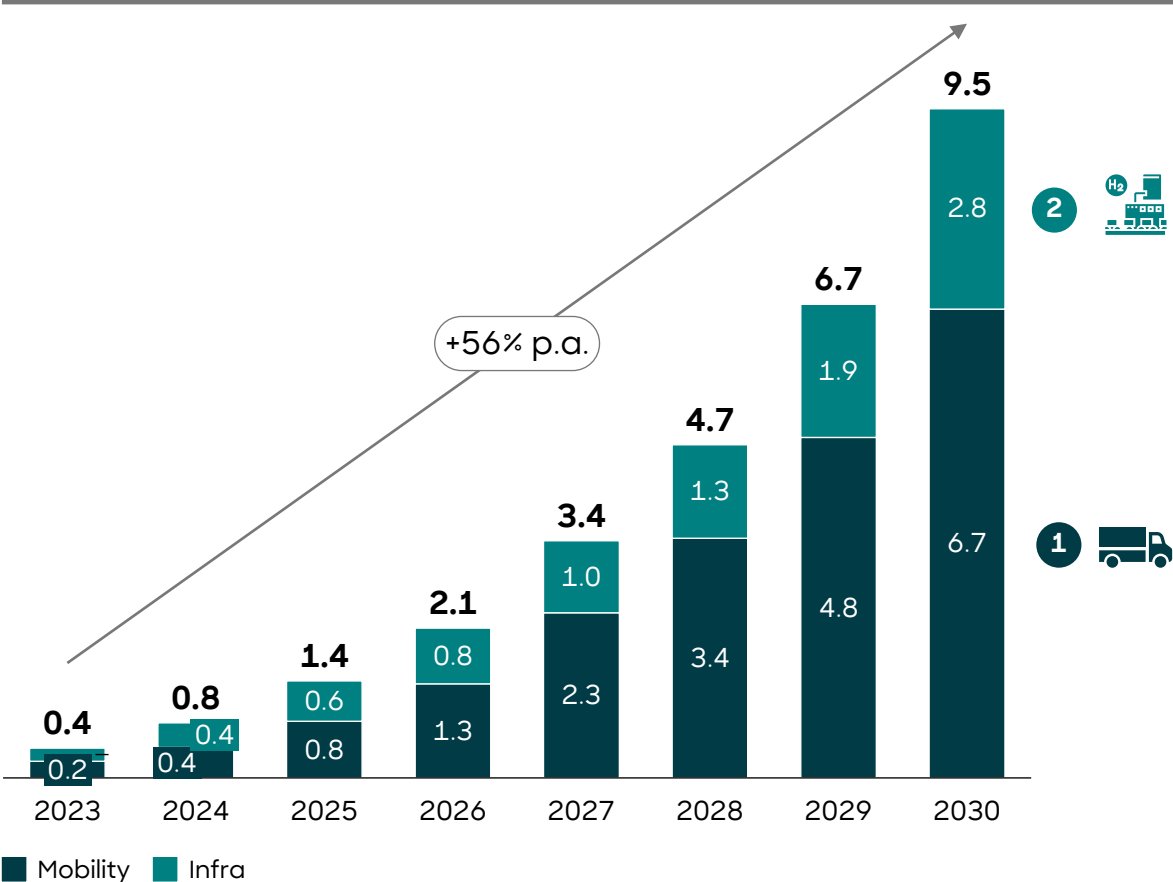
Type	Category	Sub-category	Sub-segment	Tank pressure		Comments
1 Mobility	On-Road ²⁾	Goods transportation & PC	HD (> 16 T) ³⁾	350 bar	700 bar	Long range vehicles requiring large storage capacity
			MD (6 T < X < 16 T) ³⁾	350 bar	700 bar	Depending on the usage/ type both H ₂ tanks to be used
			LCV including Pick-ups (<6 T)	350 bar	700 bar	Depending on the usage/ type both H ₂ tanks to be used
			PC	350 bar	700 bar	Standards set by Toyota + Compacity constraints
		Buses	Urban	350 bar	700 bar	Limited distance travelled per day with refueling access
			Coaches	350 bar	700 bar	Long range vehicles requiring large storage capacity
	Off-Road ²⁾	Construction	Excavators (>110kW)	350 bar	700 bar	Heavy duty vehicles requiring fast refueling
		Industrial	Forklifts	350 bar	700 bar	Vehicles requiring fast refueling and counterweight (type I)
		Agricultural	Tractors (>110kW)	350 bar	700 bar	Heavy duty vehicles requiring large range and fast refueling
	Railway	Multiple units, Passenger Locomotives, Shunters		350 bar	700 bar	Potential fit to replace current Gasoline trains
Maritime			350 bar	700 bar	Very small market by 2030 – due to limited technological fit	
Aerospace			350 bar	700 bar	Very small market by 2030 – due to limited technological fit	
2 Infra-structure	Upstream	Stationary storage for H ₂ prod. sites		350 bar	700 bar	HRS with production on-site requiring stationary storage
	Midstream	Mobile storage for H ₂ transportation		350 bar	700 bar	Cost efficiency requiring high-pressure storage
		Buffer storage along midstream		350 bar	700 bar	Limited market for type III/IV, less competitive and no benefit
		Tank as part of cascade stor. inside HRS		350 bar	700 bar	Very limited market for type III/IV
	Downstream	Storage linked to industrial end-uses		350 bar	700 bar	Included in stationary /mobile storage – no other application
		Storage linked to mobility applications		350 bar	700 bar	See mobility section
Storage linked to H ₂ energy uses		350 bar	700 bar	Included in stationary /mobile storage – no other application		

1) Including back-up applications 2) Including retrofit market; 3) Deep dive in HDT and MDT use cases (Long-haul, last mile delivery, waste collection ...)

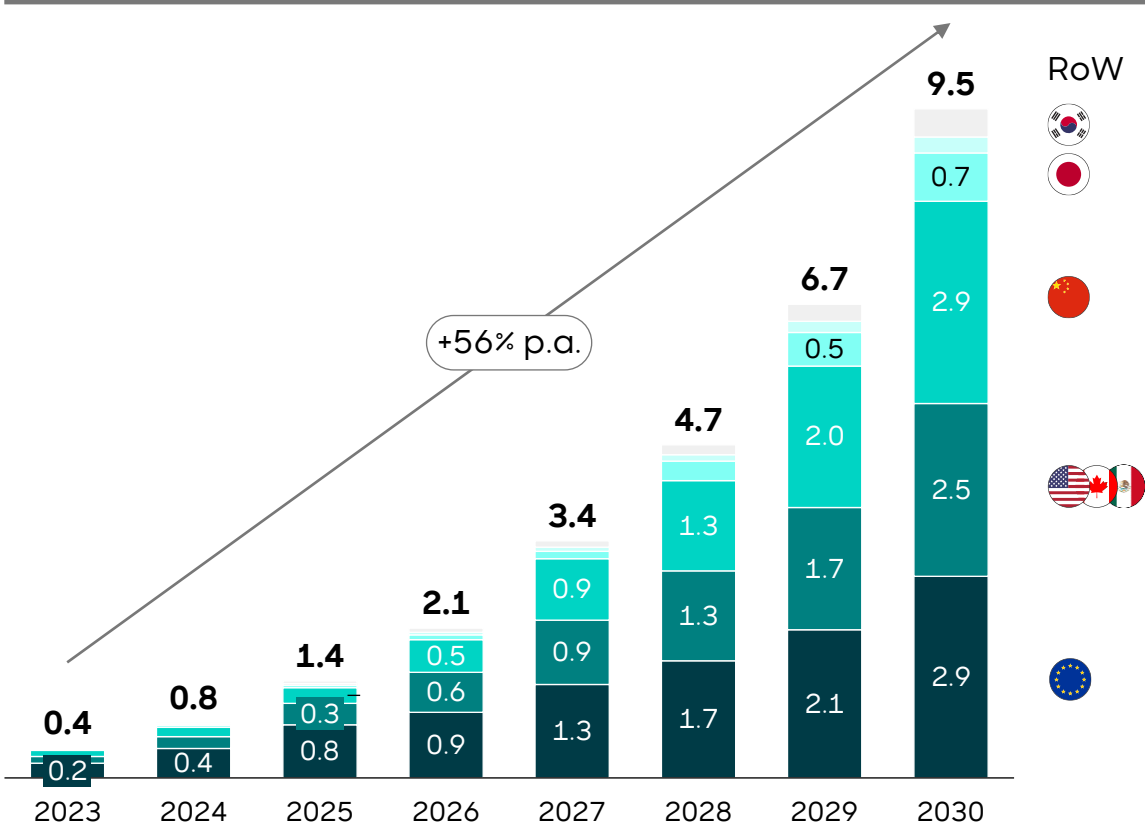
Roland Berger expects the total market for H₂ storage solutions for Mobility and Infrastructure application to reach almost EUR 10 bn by 2030

H₂ storage market size synthesis for Mobility and Infrastructure applications [2023-2030]

Market value per segment [EUR bn]



Market value per region [EUR bn]



Source: Expert interviews, Roland Berger



1. Zoom on mobility market

H₂ vessels addressable market in mobility includes all on-road vehicles, selected heavy-duty off-road applications and Forklifts, and Railway

Mobility: Addressable market segments & applications for H₂ vessels

On-road



Heavy Duty Trucks

>16 t



Medium Duty Trucks

6-16 t



Light Commercial Vehicles

<6 t



Pick-ups

<6 t



Passenger Cars

<6 t



Urban buses

>8 passengers



Coaches

>8 passengers

Off-road



Construction

- Excavators (>110kW)
- Wheel loaders/ dozers (>110kW)
- Dump trucks (>560kW)



Industrial

- Forklifts, incl. RT Forklifts (all)
- Self-propelled cranes (>110kW)



Agriculture

- Tractors (>110kW)

Railway (some potential before 2030)

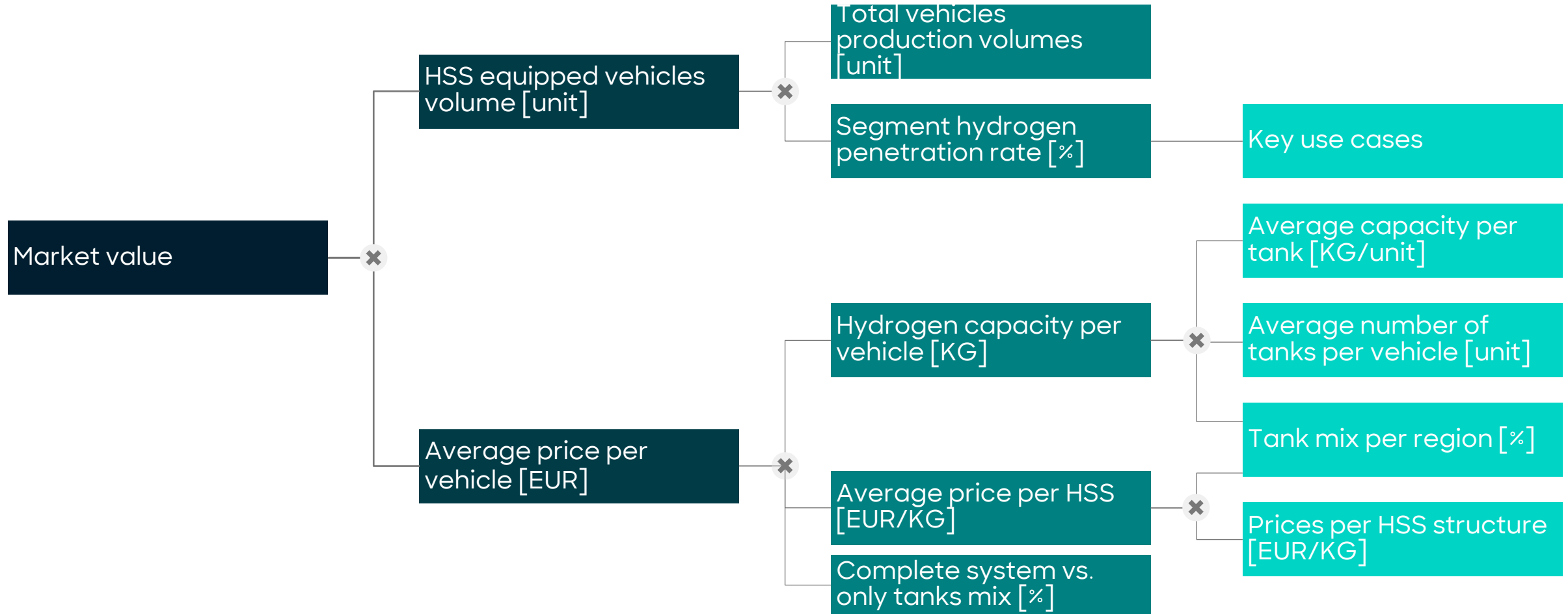
Maritime (potential after 2030)

Aerospace (potential after 2030)

X: In scope

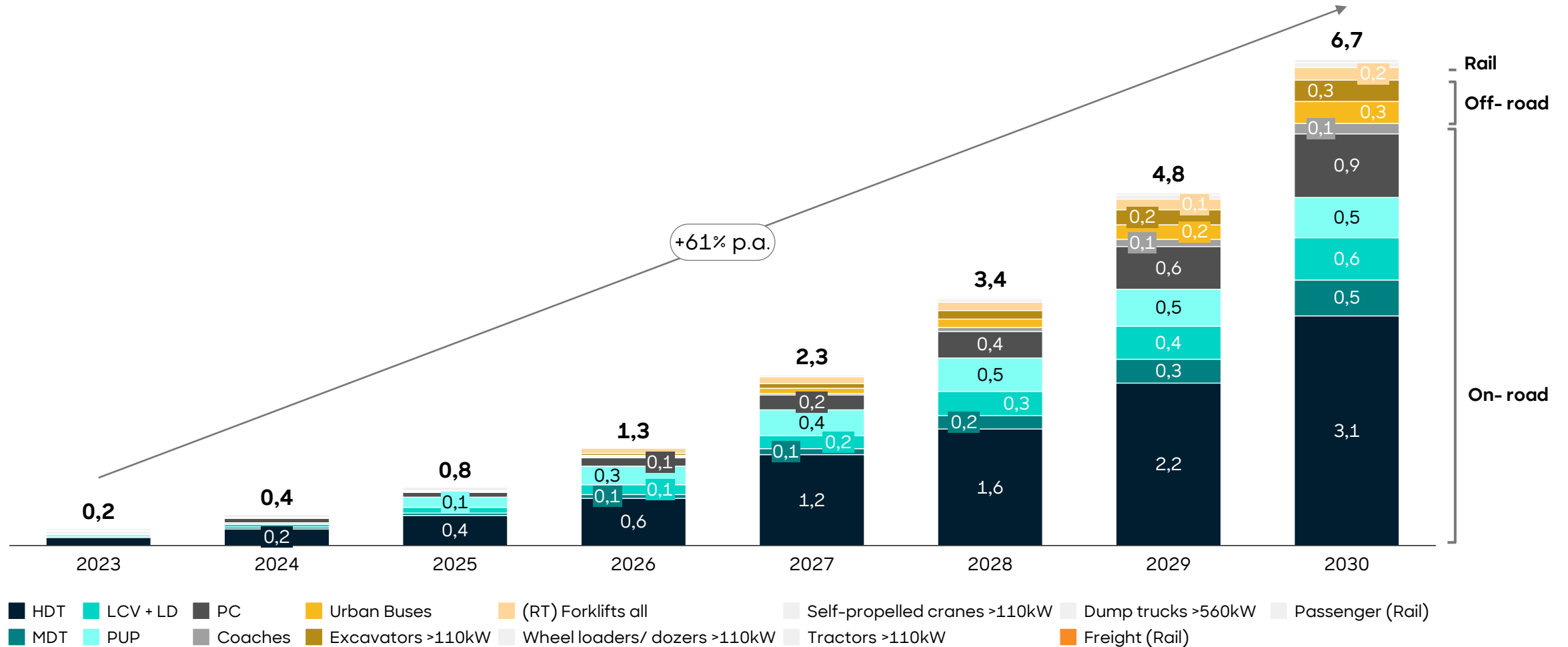
Our market model is built based on bottom-up use cases and confronted with experts' recent views of the market

Market model



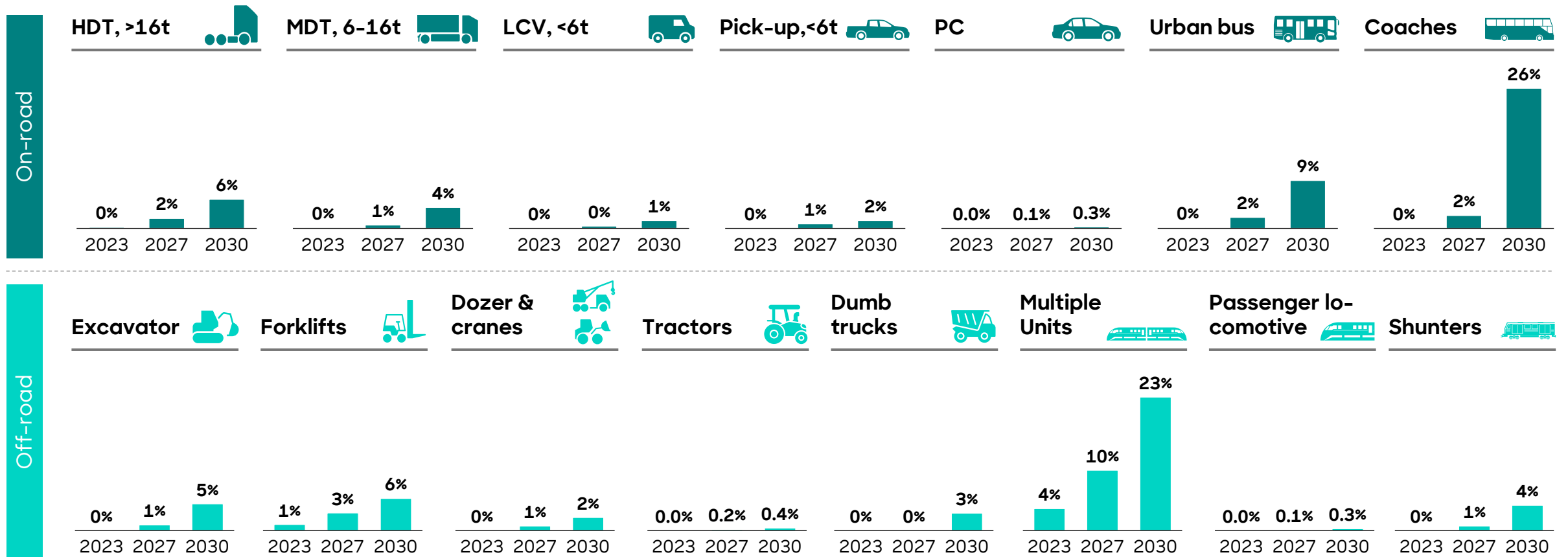
Roland Berger expects the Mobility market to represent almost EUR 7bn by 2030

H₂ storage market for mobility – Market value per sub-segment [EUR bn]



H₂ is expected to have higher penetration in buses, HDT, forklifts and multiple units due to its competitiveness compared to other zero emissions technology

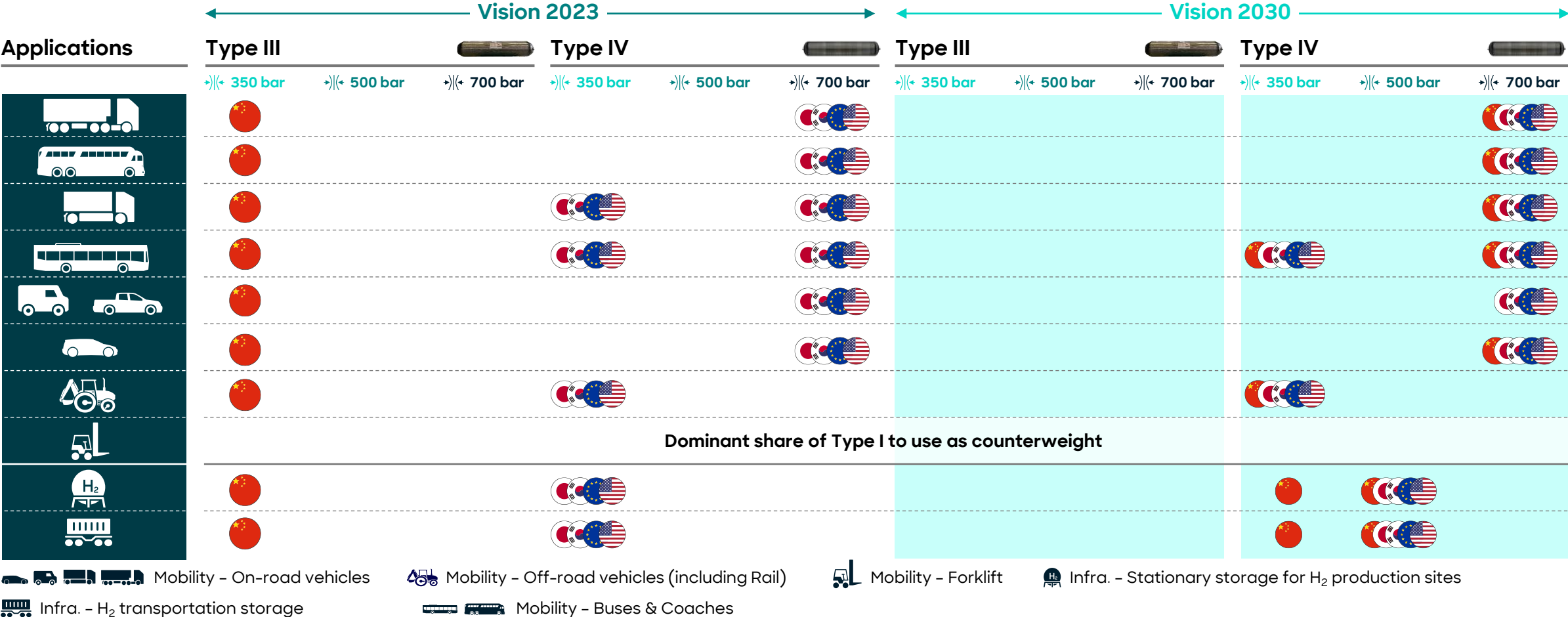
H₂ penetration¹⁾ in total vehicles production by segment, '23-'30 [%]



1) Includes FCEV and H₂ ICE technologies

Type IV vessels are expected to be the dominant technology used by 2030 with mostly 700 bar in mobility and 350/500 bar in infrastructure

Main H₂ vessels types by application and geography



Mobility - On-road vehicles
 Mobility - Off-road vehicles (including Rail)
 Mobility - Forklift
 Infra. - Stationary storage for H₂ production sites
 Infra. - H₂ transportation storage
 Mobility - Buses & Coaches

Source: Company information, Roland Berger

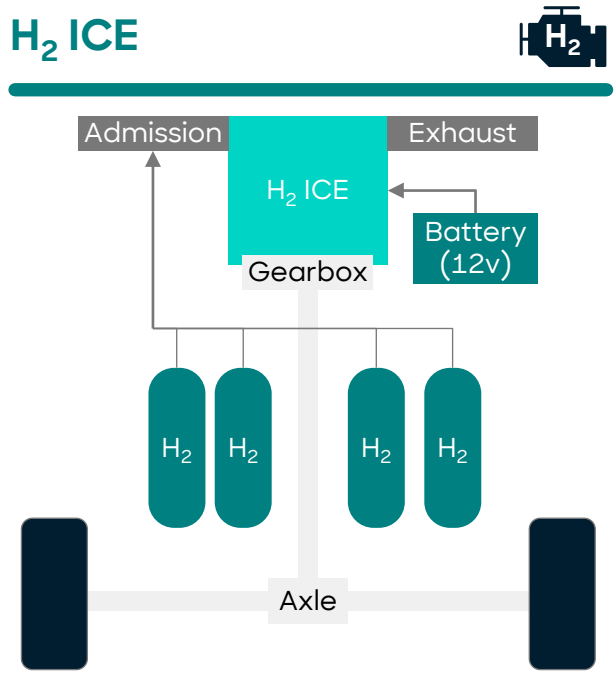
To decarbonize mobility, three main architecture are considered: H₂ Internal Combustion Engines, Fuel Cell Electric Vehicles & Battery Electric Vehicles

H₂ ICE, FCEV, BEV main architecture

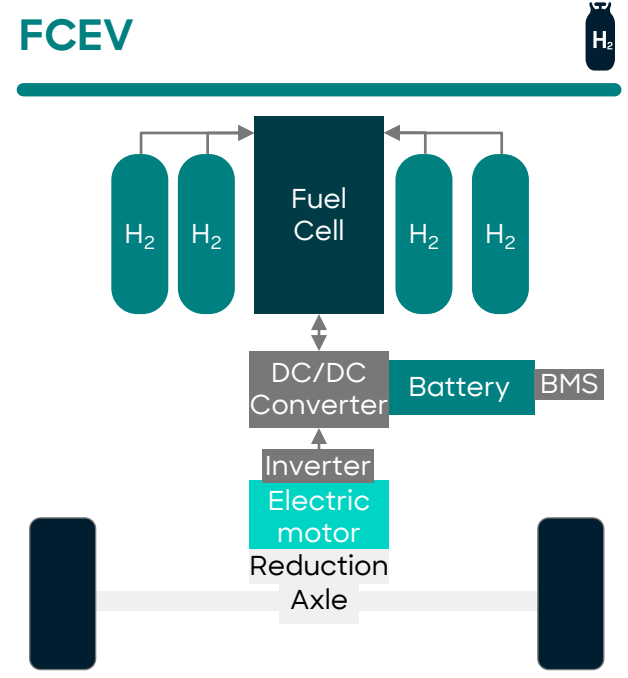
Illustrative

Powertrain architecture

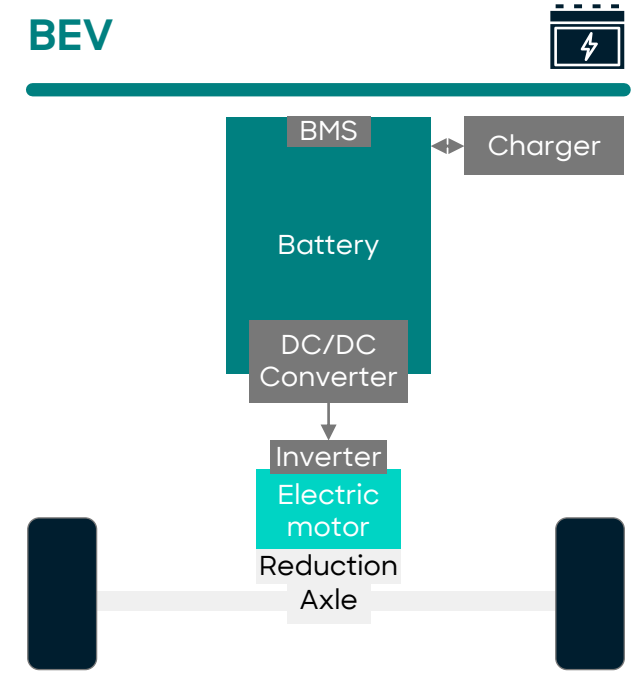
Comments



- Axles main change depending on OEM choices



- Some architectures, especially large vehicles use 2 or more electric motors
- Battery required as a buffer to the electric motor after the Fuel Cell




- Some architectures, especially large vehicles use 2 or more electric motors, often on each axle
- Development of E-Axles to optimize space

Energy storage (teal), Energy conversion (dark teal), Power generation (light teal), Auxiliaries (grey), Reduction (light grey), Wheels (dark blue)

FCEV is more competitive than BEV in the HDT segment, in term of costs, energy consumption and range, H₂ ICE lacks efficiency to offer similar performances

H₂ ICE, FCEV, BEV comparison – Vision 2030

Illustrative

 **PC – Sedan/SUV**

		H ₂ ICE	FCEV	BEV
Energy stored	Battery	-	c. 20 kWh	c. 75 kWh
	HSS	c. 8 Kg H ₂	c. 6 Kg H ₂	-
	Fuel cell	-	c. 40 kW	-
Powertrain cost		c. 10 EUR k	c. 15 EUR k	c. 12 EUR k
Energy consumption		c. 10 EUR / 100 Km	c. 7 EUR / 100 Km	c. 6 EUR / 100 Km
Max range		c. 800 Km	c. 900 Km	c. 450 Km
Recharge 0-100%	Normal	< 5 min	< 5 min	45 – 75 min
	Fast			5 – 10 min
Uses cases for hydrogen		Usage for long distance benefiting to the FCEV thanks to longer range and faster charging time		

 **LCV & Pick-up**

		H ₂ ICE	FCEV	BEV
Energy stored	Battery	-	c. 30 kWh	c. 100 kWh
	HSS	c. 12 Kg H ₂	c. 10 Kg H ₂	-
	Fuel cell	-	c. 50 kW	-
Powertrain cost		c. 15 EUR k	c. 25 EUR k	c. 18 EUR k
Energy consumption		c. 20 EUR / 100 Km	c. 15 EUR / 100 Km	c. 15 EUR / 100 Km
Max range		c. 600 Km	c. 750 Km	c. 400 Km
Recharge 0-100%	Normal	< 5 min	< 5 min	1 – 3 hours
	Fast			10- 15 min
Uses cases for hydrogen		Usage for long distance benefiting to the FCEV thanks to longer range and faster charging time		

 **HDT – 39 Tons**

		H ₂ ICE	FCEV	BEV
Energy stored	Battery	-	c. 100 kWh	c. 700 kWh
	HSS	c. 70 Kg H ₂	c. 70 Kg H ₂	-
	Fuel cell	-	c. 350 kW	-
Powertrain cost		c. 60 EUR k	c. 120 EUR k	c. 110 EUR k
Energy consumption		c. 110 EUR / 100 Km	c. 70 EUR / 100 Km	c. 70 EUR / 100 Km
Max range		c. 650 Km	c. 1000 Km	c. 500 Km
Recharge 0-100%	Normal	10 – 15 min	10 – 15 min	8 – 10 hours
	Fast			75 – 90 min
Uses cases for hydrogen		Usage for long distance and higher payload benefiting to the FCEV thanks to longer range, faster charging time & lighter powertrain		

Expected leading technology by segment

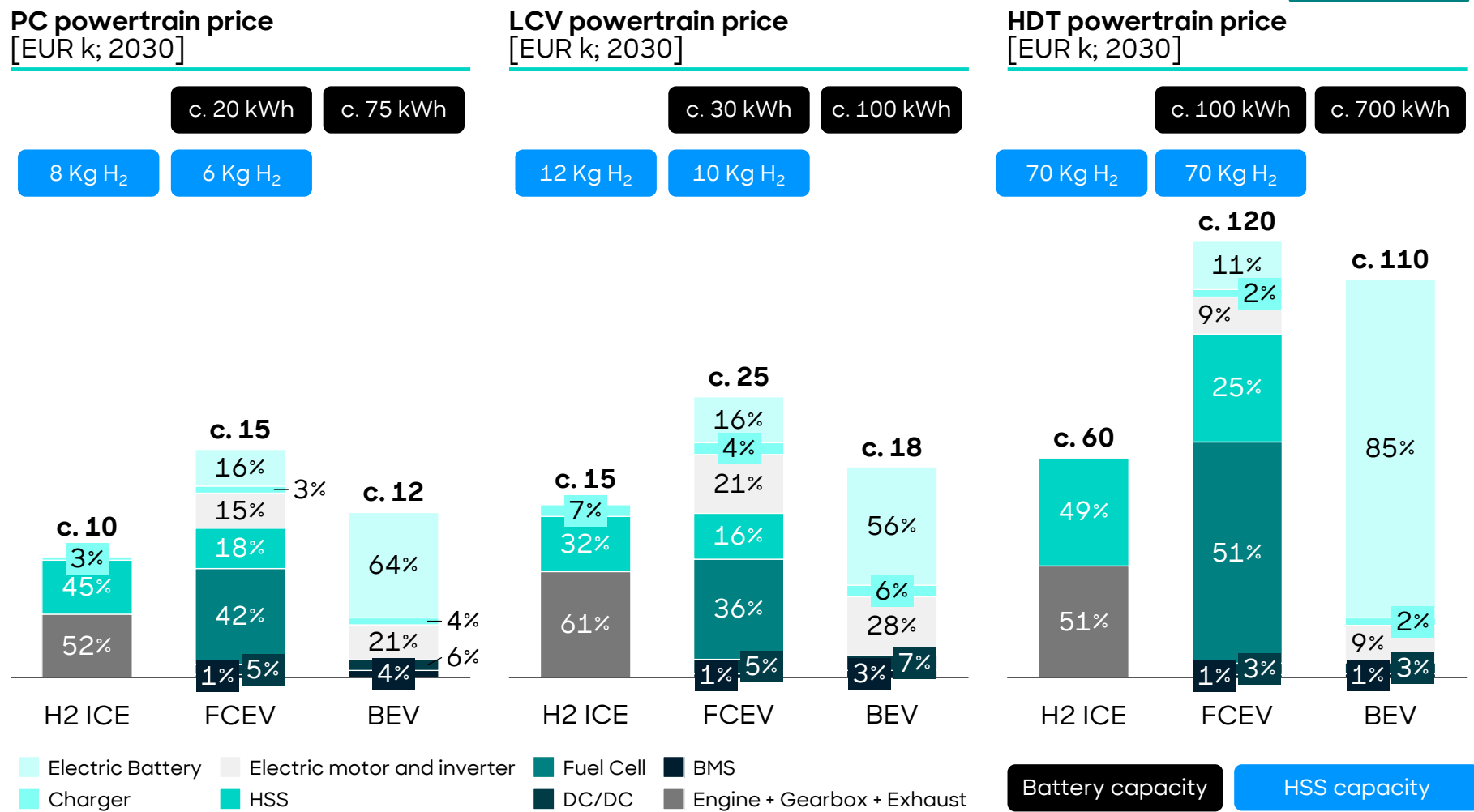
FCEV powertrain are more competitive in HDT compared to BEV powertrain driven mainly by the high capacity of battery required for the BEV HDT

2 H₂ ICE, FCEV and BEV powertrain price comparison

Illustrative

Key assumptions

- Average EV system price**
 - **Battery** (EUR/kwh): HDT: 130 PC: 100
 - **Charger** (EUR/vehicle):
 - HDT: 2 000 vs PC: 500
 - **E-motor + inverter + DC / DC** (EUR/vehicle):
 - HDT: 13 000 vs PC: 3 250
- Average FCEV system price**
 - **HSS** (EUR/kg): HDT: 413; LCV: 390; PC: 480
 - **Fuel cell** (EUR/vehicle): HDT: 60 000; LCV: 8 500; PC: 7 000
 - **DC/DC converter**(EUR/vehicle):
 - HDT: 3 000; LCV: 1 250; PC: 750
 - **BMS** (EUR/vehicle):
 - HDT: 1 000; LCV: 600; PC: 500
- Average ICE system price**
 - **Engine + Gearbox + Exhaust** (EUR): HDT: 30 000; LCV: 9 000; PC: 4500



Source: Expert interviews, Roland Berger

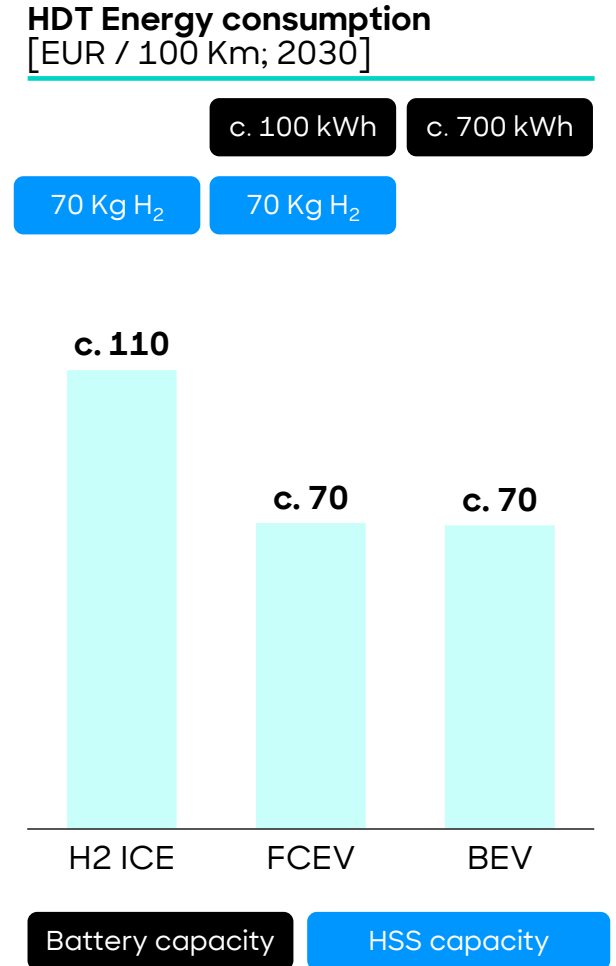
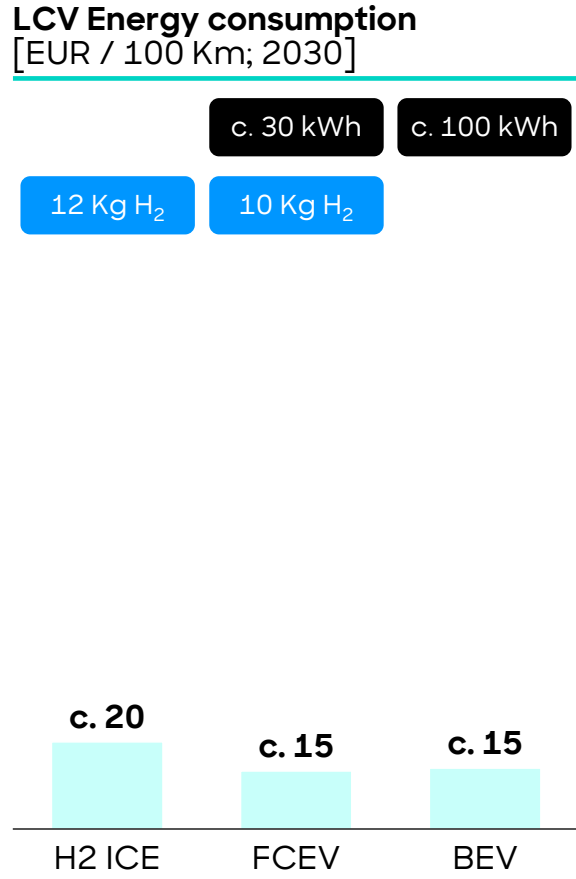
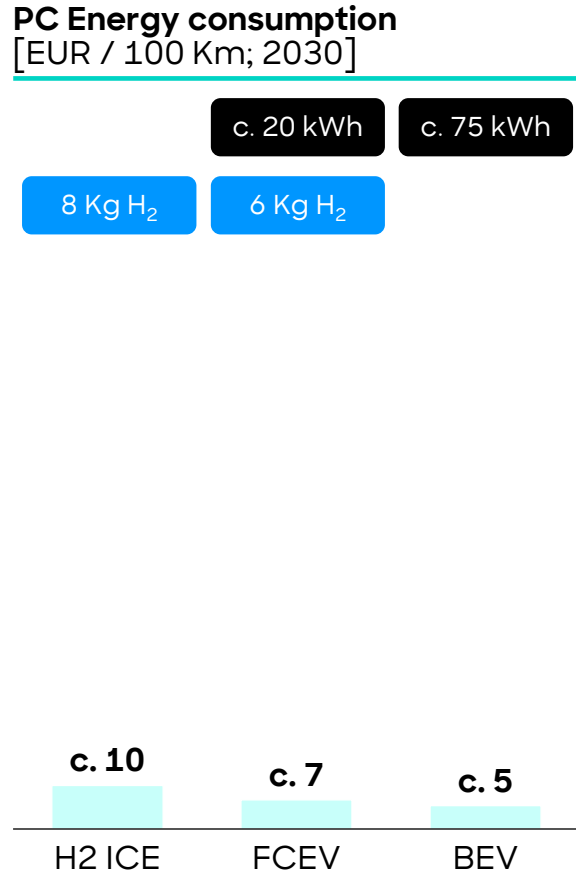
FCEV energy consumption is more competitive in HDT compared to BEV, while BEV energy consumption is lower in LCV and PC segments

2 H₂ ICE, FCEV and BEV energy consumption comparison

Illustrative

Key assumptions

- Electricity energy prices**
 - Electricity price for public recharging (EUR/kWh): 0.6
 - Electricity price for private (households) recharging (EUR/kWh): 0.2
 - Electricity price for private (enterprise) recharging (EUR/kWh): 0.4
- Recharging mix:**
 - HDT: 50% public & 50% private
 - LCV: 50% public & 50% private
 - PC: 25% public & 75% private
- Hydrogen & Gas energy prices**
 - Hydrogen price (EUR/kg): 10
- Unitary consumption**
 - Hydrogen FCEV (kg/100 km):
 - HDT: 7.2; LCV: 1.4; PC: 0.7
 - Electric (kWh/100 km):
 - HDT: 134; LCV: 27; PC: 18
 - Hydrogen ICE (kg/100 km):
 - HDT: 13.3; LCV: 2.5; PC: 1.3



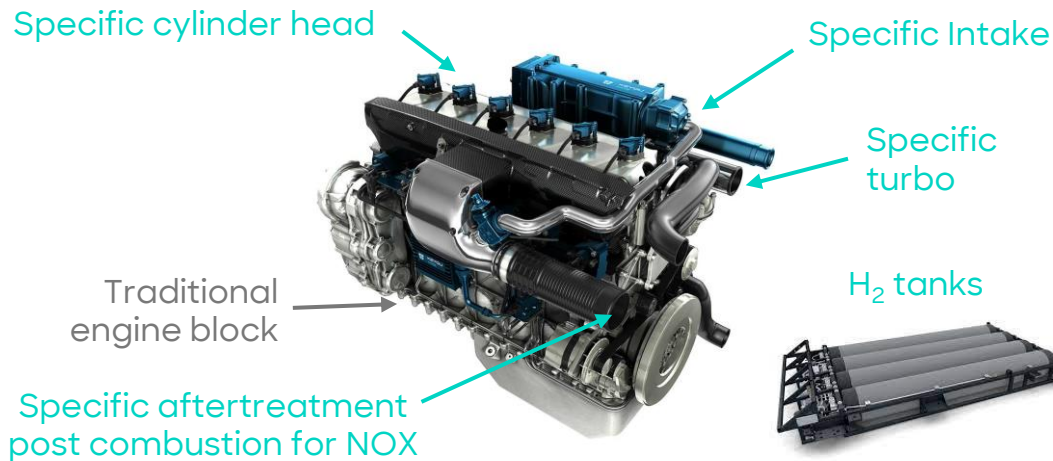
Battery capacity HSS capacity

H₂ ICE meets zero emission target, but will remain limited as a transition solution for low volumes or for niche applications due too higher TCO than FCEV / BEV

Comparison of key technologies to decarbonize mobility – Zoom on H₂ ICE


 H₂ ICE zoom

H₂ ICE architecture: upgraded traditional ICE with H₂ tanks



Key players



 Very limited retrofit of existing fleets as it remains very expensive (disposal of the engine, switch of parts) and offers worse efficiency

Advantage

- + Common platform with traditional ICE, enabling bargaining power on parts and scale effects
- + Quicker time to market
- + Zero emission compliance
- + Mature technology (already tested in 1990s)
- + Lower use of precious metals (only in exhaust aftertreatment)
- + Robust solution to work in dirty environment (e.g., construction & agriculture)

Drawbacks

- Low efficiency (c. 35% vs c. 95% for BEV vs c. 65% for FCEV)
- Aftertreatment requirements due to NOX emissions
- Lower range due to the lower efficiency of H₂ ICE compared to BEV, FCEV considering the limited infrastructure
- Space constraint limiting the use of larger H₂ tanks
- High consumption cost due to H₂ cost



H₂ ICE expected to remain for niche applications especially for small production, in construction and agriculture – Potential upside to be stronger than expected linked to regulation and use case

Specific to H₂ ICE → Neutral impact

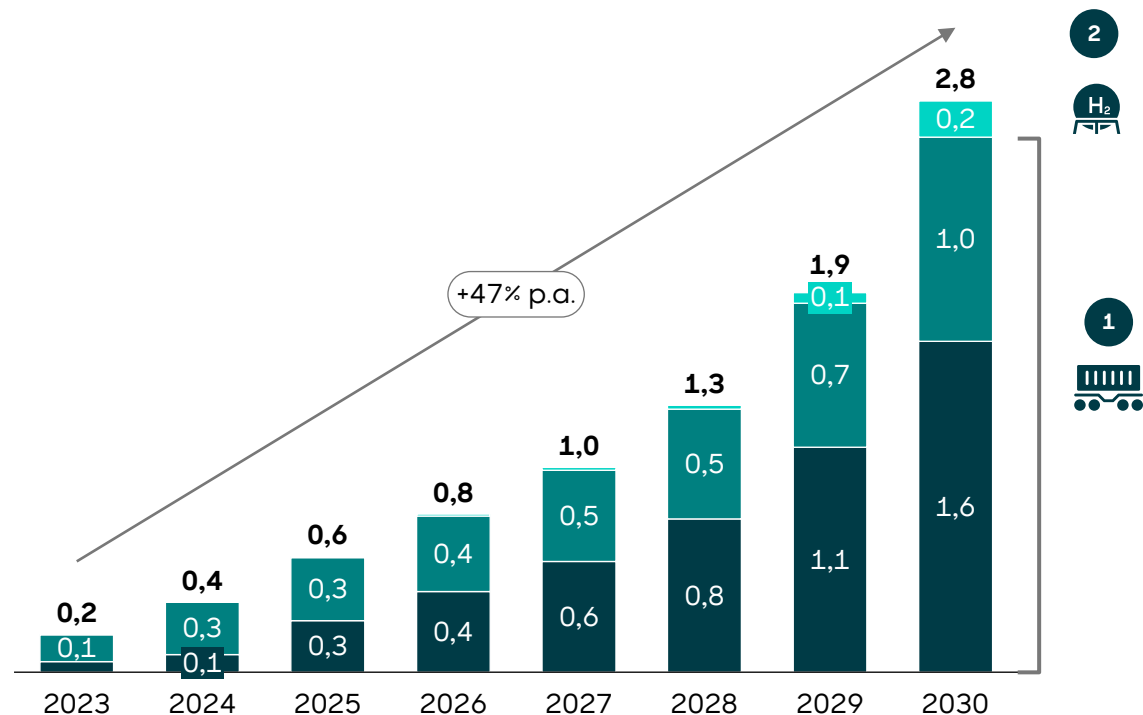


2. Zoom on infrastructure market

Roland Berger expects the infrastructure market for H₂ mobile storage for transportation and stationary storage within HRS to reach EUR 2.8Bn by 2030

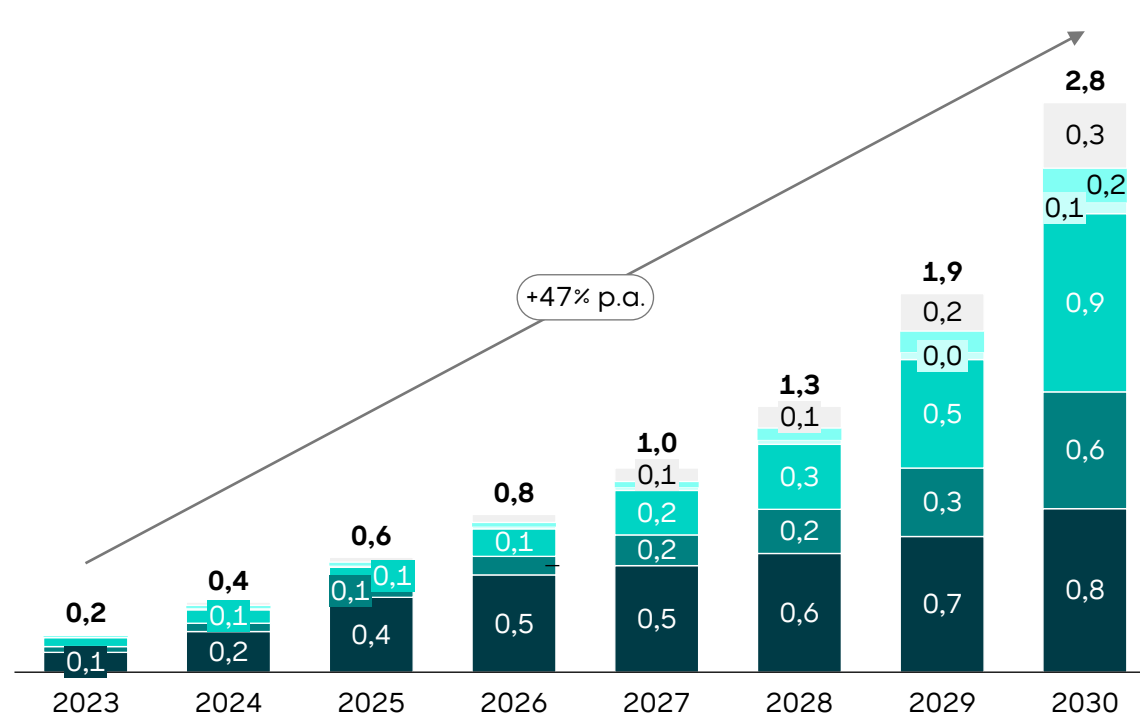
Infrastructure market size by segment & application [2023-2030]

Market value per segment [EUR bn]



- Mobile Storage for H2 transportation - H2 supply to industrial sites
- Mobile Storage for H2 transportation - H2 supply to HRS sites
- Stationary storage for on-site H2 production for HRS

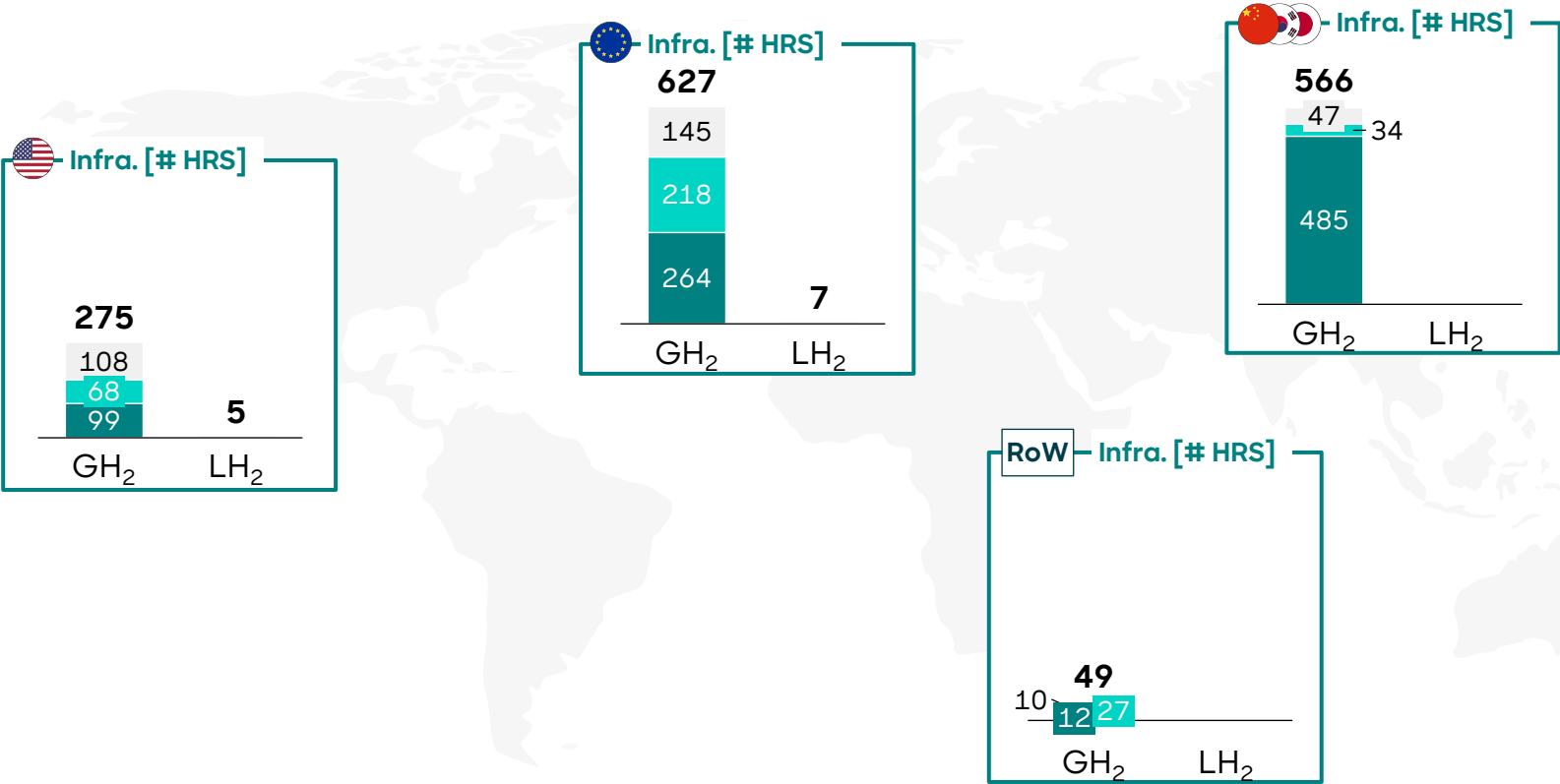
Market value per region [EUR bn]



- Europe w/o Russia
- North America
- China
- Japan
- Korea
- RoW

Current H₂ infrastructure for mobility is exclusively made of gaseous HRS - All liquid HRS were experimental and are now out of order with no further plans

Mapping of existing H₂ production and distribution infrastructure

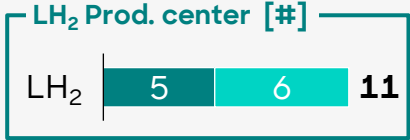


Running Planned Out of order

Comments



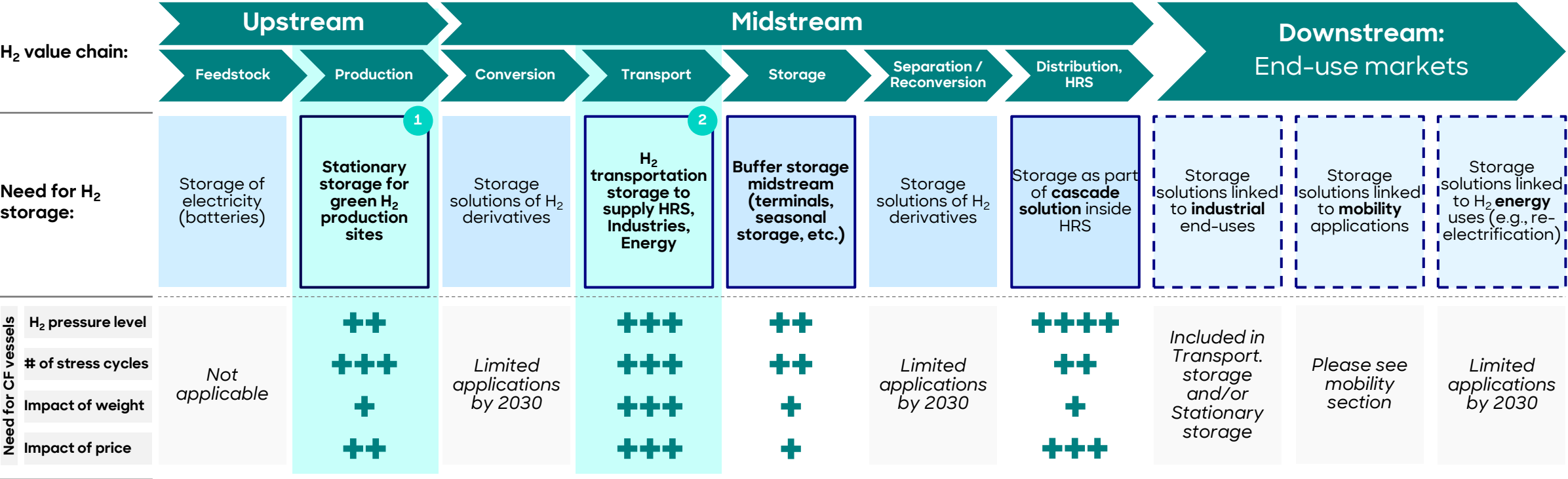
- **Limited LH₂ HRS scalability:** Liquid H₂ HRS not scalable as of 2023 due to safety issues and no certified refueling protocol
- **Out of operation LH₂ HRS:** Some LH₂ HRS were used are demonstrator and are now no longer in operation



- **Regional/local H₂ production** given homogeneous electricity costs by country less suited for liquid H₂
- **Centralized H₂ production** given heterogeneous electricity costs between states

Along the clean H₂ value chain, two main applications for type III & IV vessels emerge : Stationary storage in production and H₂ transportation

Identification of opportunities for Carbon Fiber Vessels (Type III & IV) along the H₂ value chain



Requirements per segment: + Limited ++ Medium +++ High In scope

X Infrastructure □ Potentially growing need for H₂ storage solutions until 2030 ▤ Potentially growing need for H₂ storage solutions until 2030 - already covered via other value chain segments

Type III & IV vessels are used as stationary storage in refueling stations with H₂ production capabilities and to supply refueling stations and industrial sites

Deep-dive on sub-segments for carbon fiber vessels (type III & IV)

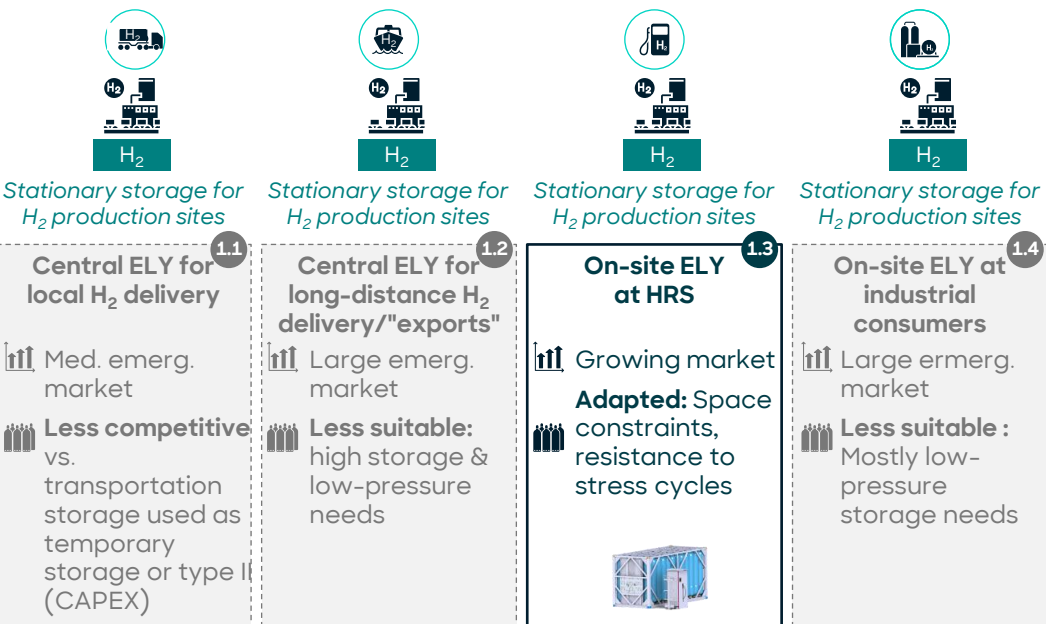
1 Stationary storage for H₂ production sites



Description

Green H₂ production plants (either for on-site direct usage or delivery) **require stationary storage** to balance intermittent production. Most sites are currently equipped with type I & II vessels but are, **in certain applications**, expected to be (partially) replaced by **type III or IV vessels**. Main factors of choice being **space constraints, resistance to repeated stress cycle & CAPEX**

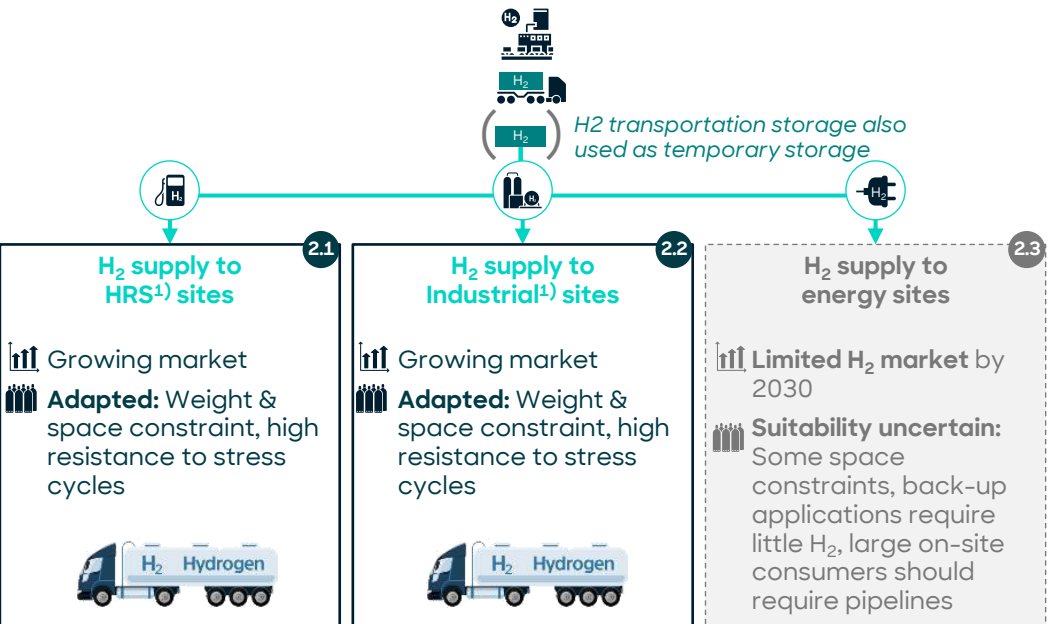
Sub-segment



2 H₂ transportation storage



Storage solutions made of type III & IV vessels, used to **transport H₂ from production sites to consumption sites** (including temporary storage in case of containers/trailers left on-site as temporary storage solutions) in order to supply mainly HRS and industrial consumers without on-site electrolyzer, vs. type I and type II solutions



Selected use cases Market potential by 2030 Fit for type III/IV by 2030









































1) Without on-site ELY



3. Competitive landscape

10 OEMs have high H₂ ambitions, Hyundai & Toyota covering all segments, Renault, GM & Stellantis focusing on LCV and remaining players trucks and buses specialists

Overview of OEMs with highest H₂ ambitions

	Main OEMs ¹⁾	Regions							Programs #	Launch Year	Maturity
Historical H ₂ players	 HYUNDAI	  	✓	✓	✓	✓	✓	✓	x 9	2013	
		  	✓	✓	✓	✓	✓	✓	x 8	2014	
LCV & Passenger cars specialist	Renault Group			✓		✓			x 4	2014	
						✓		✓	x 2	2026	
	STELLANTIS	 		✓		✓		✓	x 9	2021	
Truck & Bus specialists	 NIKOLA™		✓						x 2	2023	
		 	✓	✓					x 3	2025	
	TEVVA	 	✓	✓					x 4	2026	
	DAIMLER TRUCK	  	✓	✓			✓		x 4	2026	
	IVECO		✓	✓					x 2	2023	

✓ Program announced  Heavy Duty Truck  Medium Duty Truck  Passenger car  Commercial Vehicle  Bus  Coach

1) Selection of the OEMs with the highest volume over the period 23-30 excluding Chinese OEMs; 2) Vehicles volumes among announced programs over 23-30 period challenged by RB

Forvia, PO and Hexagon have wider coverage of market segments while remaining players are focusing on specific segments

Vessel manufacturer positioning

	FORVIA	OP PLASTIC OMNIUM	HEXAGON PURUS	MAGNA	NPROXX H ₂ Storage Solutions	VOITH	WORTHINGTON INDUSTRIES	Faber CYLINDERS	QUANTUM FUEL SYSTEMS	LUXFER GAS CYLINDERS
	+++	++	++	++		+++	+			
	+		+	+		++		+		
	+		++	++	+	++	+	+	+	+
	++	++						++		++
	+++	+++		+						
	+++	++	+							
	+	+	+++	+	+		+			+
	++	+	+++		+++	+	+	++		++

+ Low ++ Medium +++ High

Heavy Duty Truck Coach Medium Duty Truck Bus Light Commercial vehicle & Pick-up Passenger car Mobility - Off Road Infrastructure



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